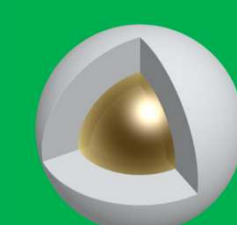


# Evaluation of retention behavior and stability of novel trifunctional biphenyl phase



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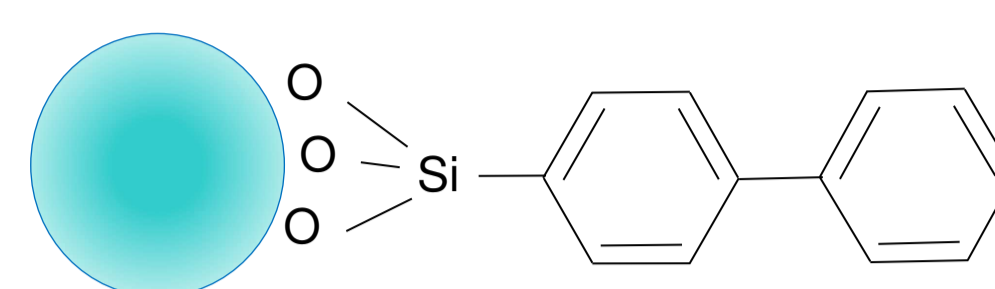
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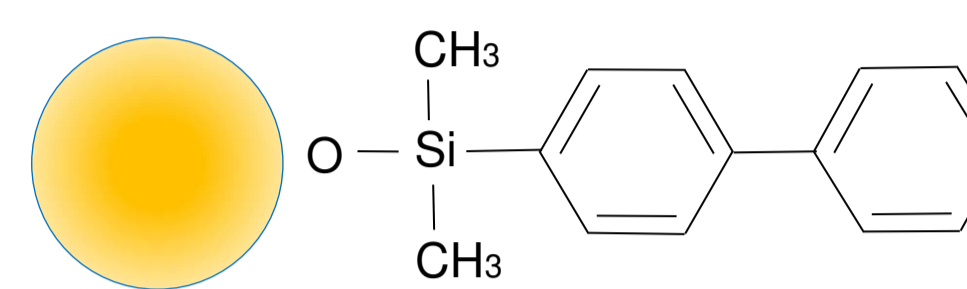


Biphenyl columns are currently available from several HPLC column manufacturers. Their biphenyl phases are only mono-functional. In this study, tri-functional biphenyl stationary phase was modified on a core shell silica and double end-capping was done at high reaction temperature. Tri-functional biphenyl stationary phase was compared with mono-functional biphenyl stationary phase not only for measurement of hydrogen bond capacity, hydrophobicity and steric selectivity but also for a peak shape of a metal chelating compound and a basic compound. Furthermore stability of each biphenyl stationary phase was evaluated under both acidic and basic pH conditions. Although phenyl stationary phase shows higher hydrogen bond capacity than alkyl stationary phases, biphenyl stationary phase showed the highest hydrogen bond capacity. Such a high hydrogen bond capacity led unique separation selectivity when separating *o*-, *m*-, *p*-methylhippuric acid and nucleic acid bases. Proposed trifunctional biphenyl stationary phase showed the most stable under both acidic and basic pH conditions.

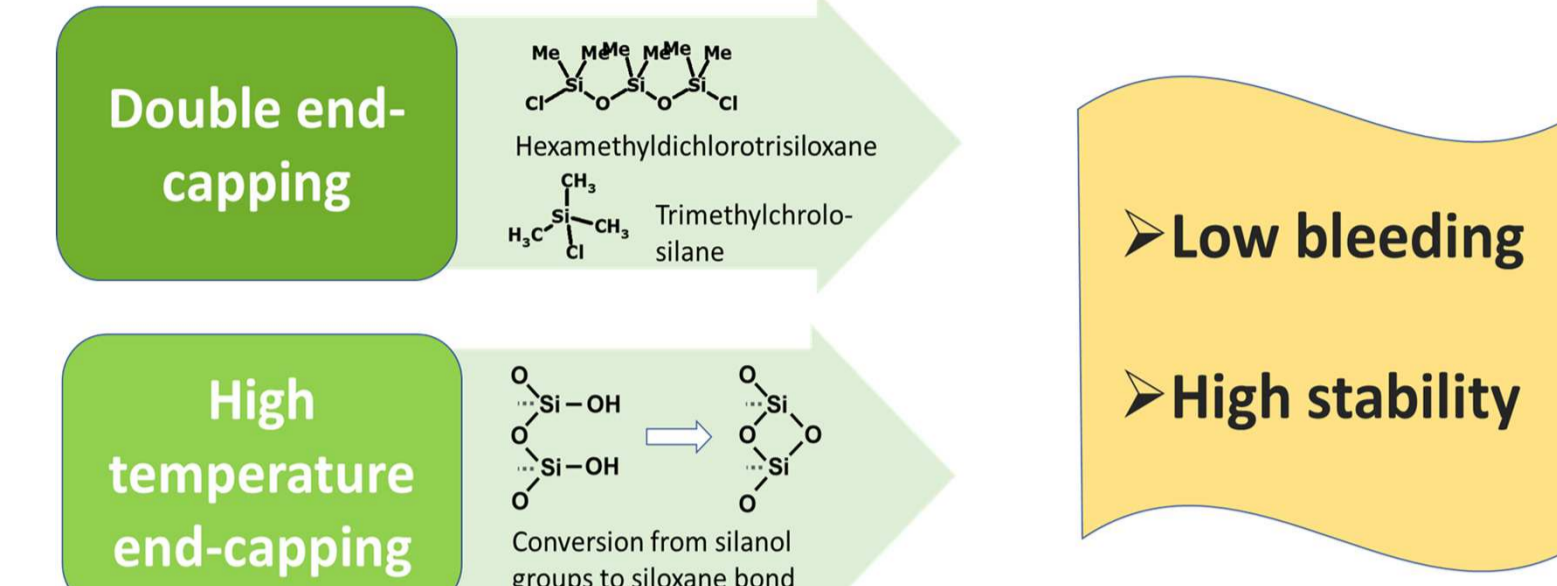
## SunShell Biphenyl, Tri-functional Biphenyl



## Company A, B and C Biphenyl, Monofunctional Biphenyl



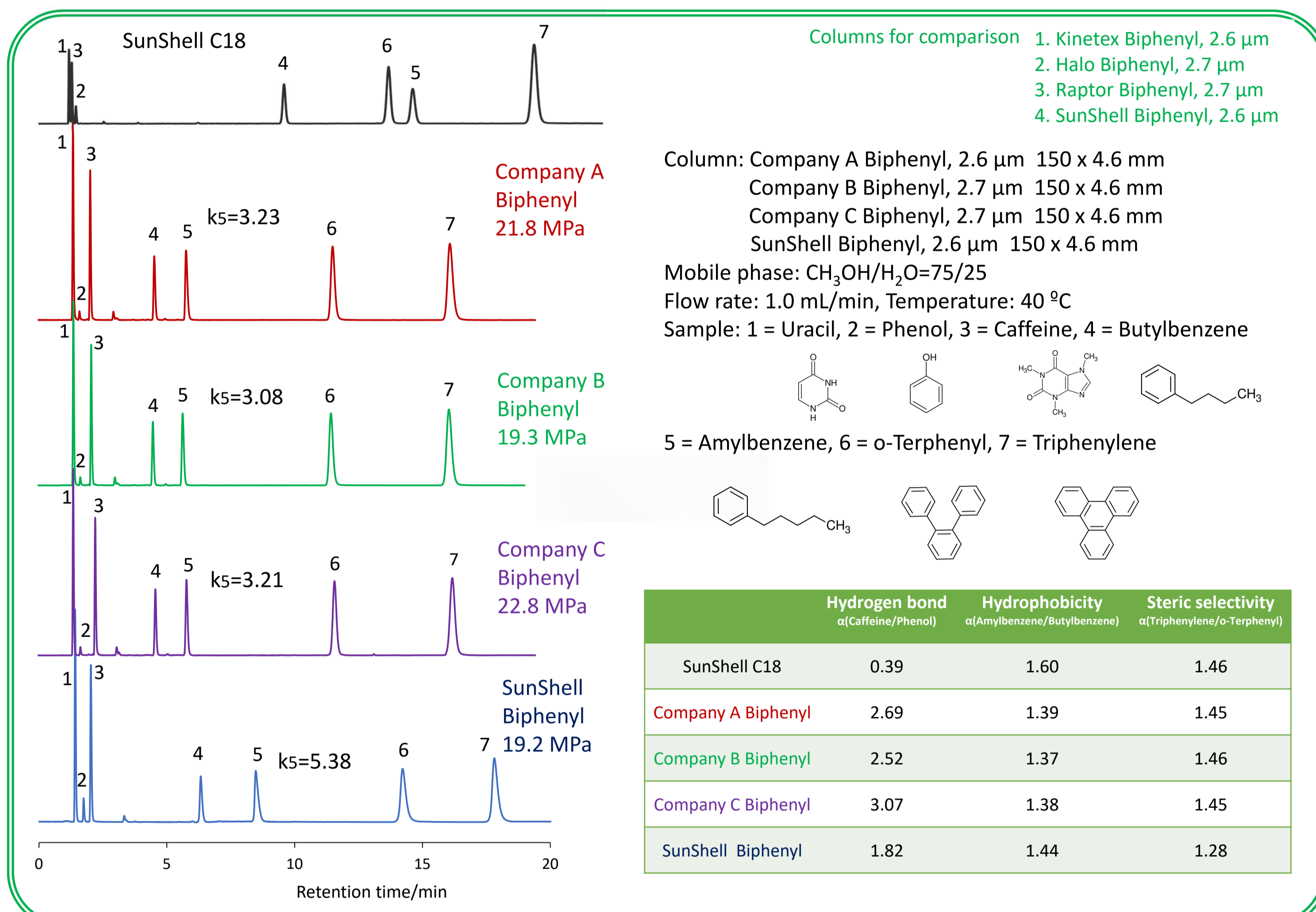
Feature of end-capping of SunShell Biphenyl (sunniest end-capping)



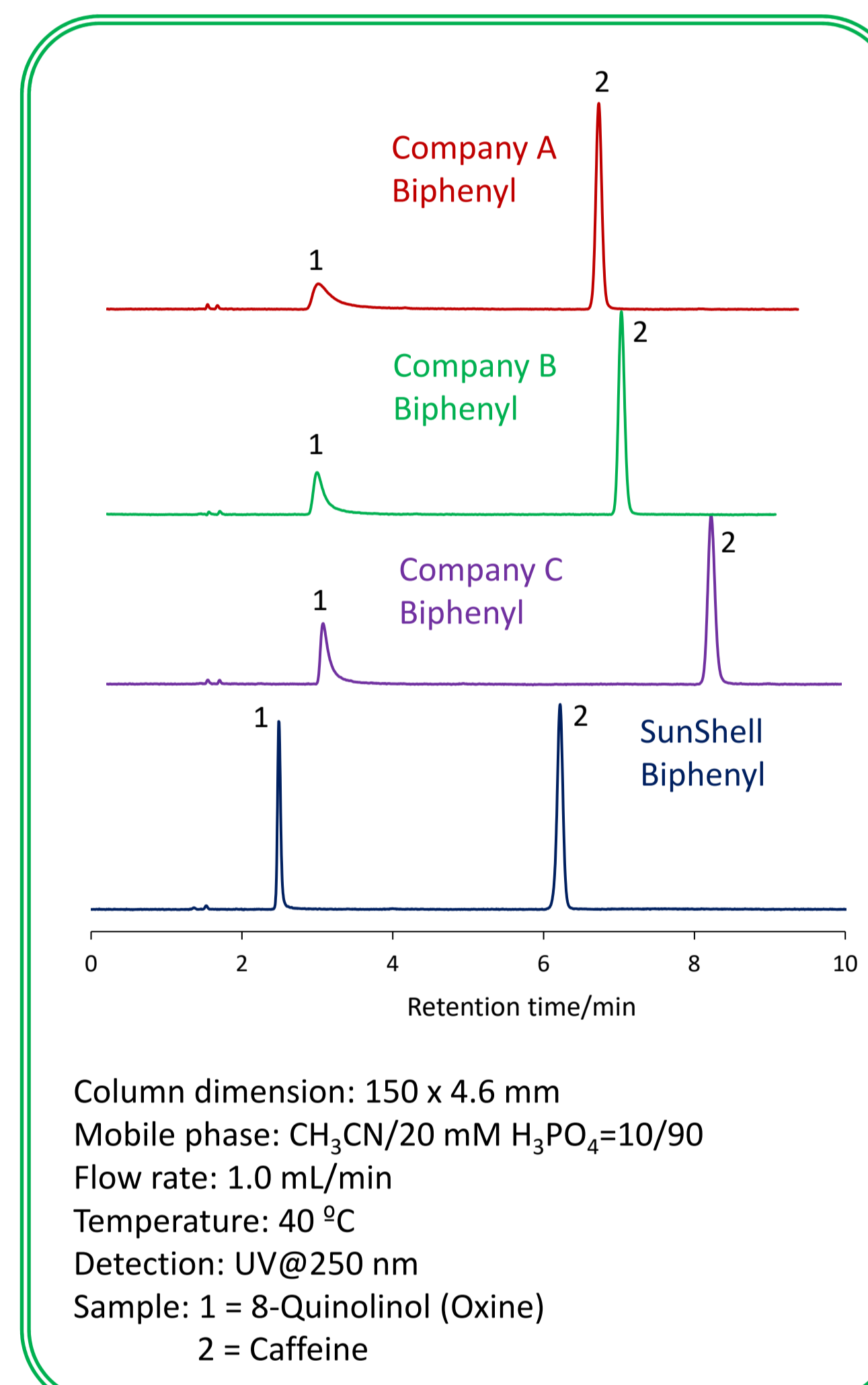
## Specification of Biphenyl columns

	Core shell silica				Bonded phase					
	Particle size (μm)	Core size (μm)	Pore size (nm)	Specific surface area (m <sup>2</sup> /g)	Carbon loading (%)	Stationary phase	USP L line	End-capping	Maximum pressure	pH range
SunShell Biphenyl	2.6	1.6	9	150	5	Biphenyl	L11	Sunniest end-capping	60 MPa	1.5 - 9
Company A Biphenyl	2.6	---	10	100	11	Biphenyl	L11	TMS	60 MPa	1.5 - 8.5
Company B Biphenyl	2.7	---	9	135	7	Biphenyl-dimethylsilane	L11	Yes	60 MPa	1.5 - 8.0
Company C Biphenyl	2.7	---	9	130	7	Biphenyl-dimethylsilane	L11	Yes	60 MPa	1.5 - 8.0

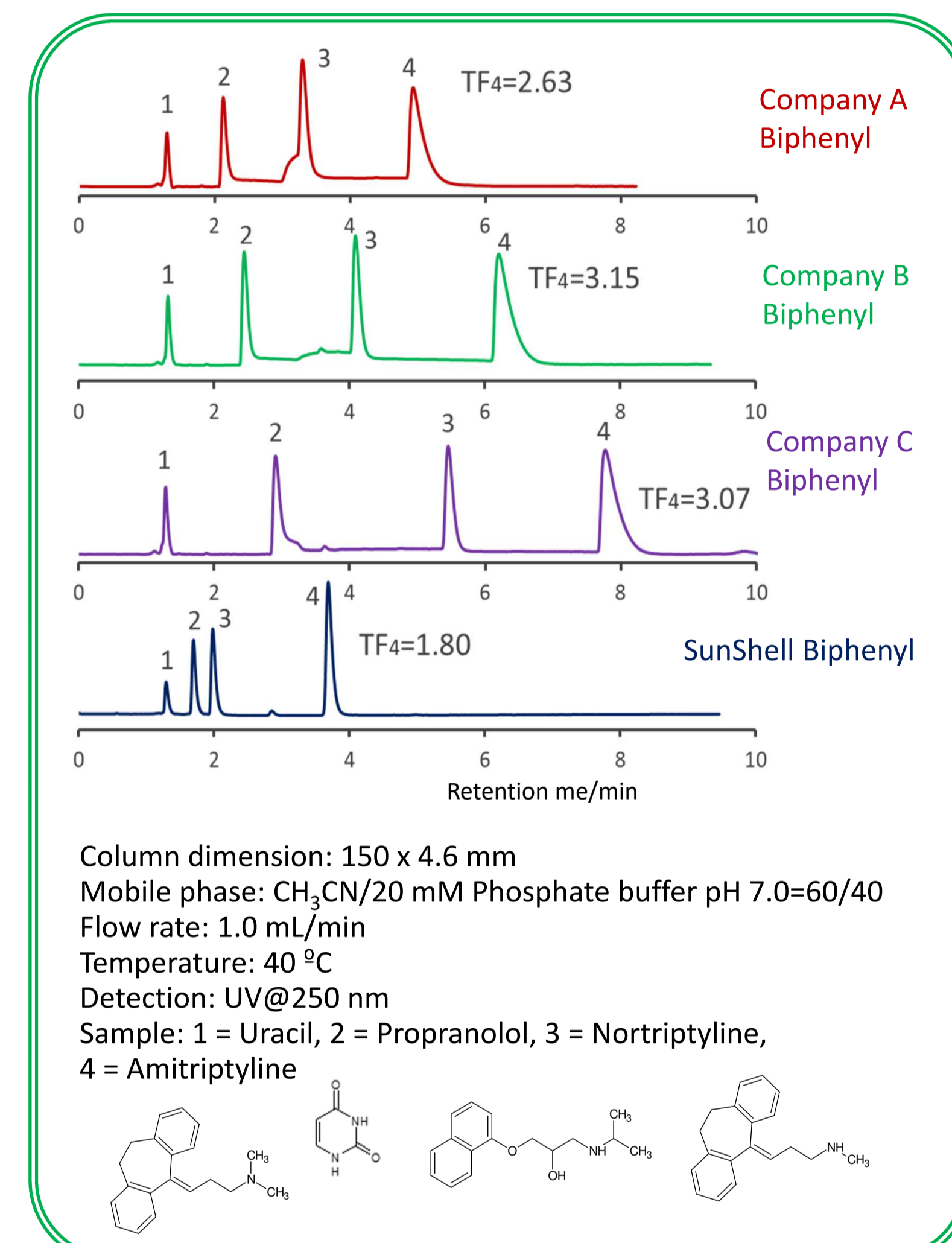
## Comparison of core shell Biphenyl phases using standard samples



## Comparison using oxine



## Comparison of core shell Biphenyl phases using basic compounds

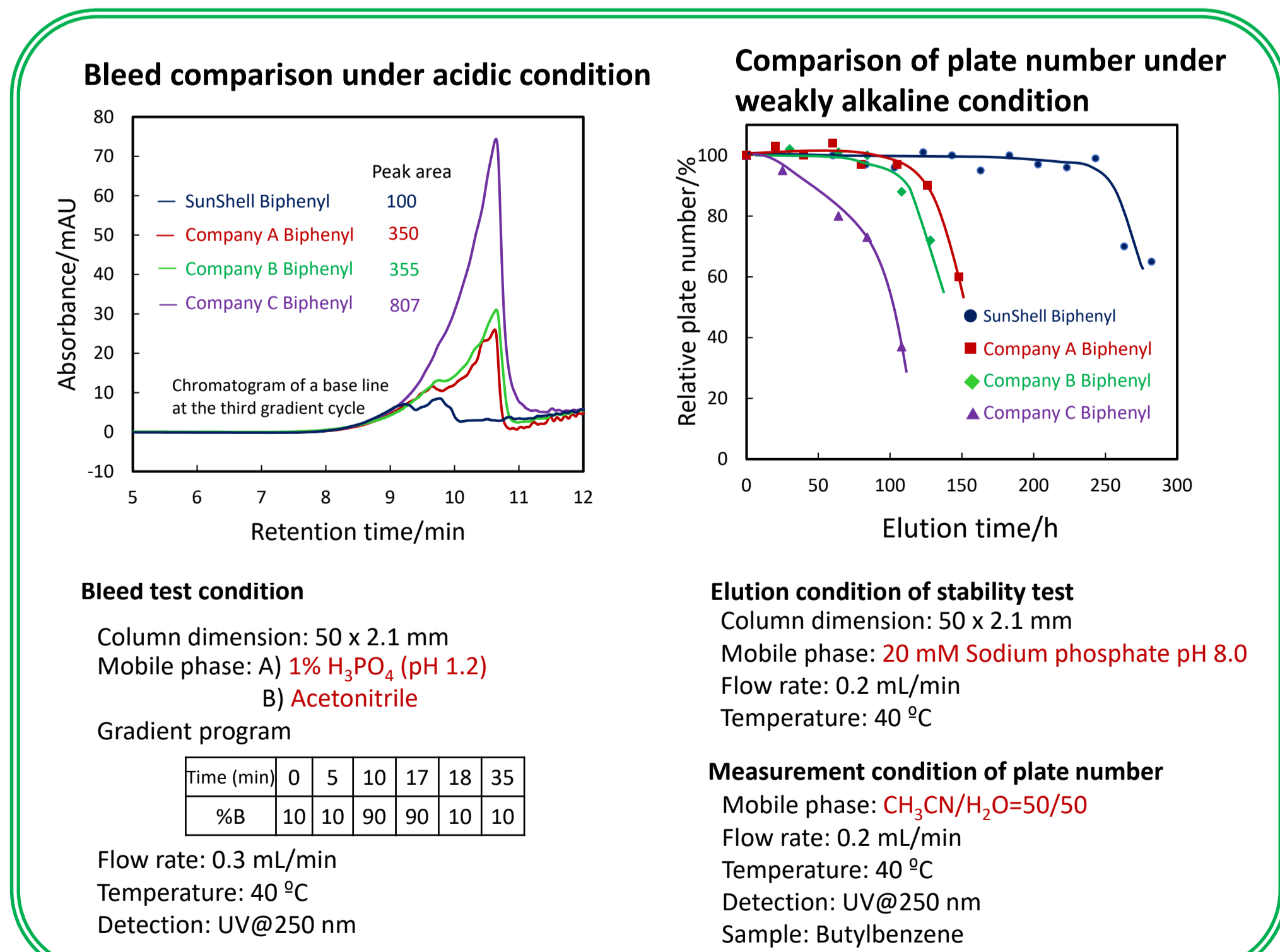


Compared with other company's core shell type Biphenyl. Biphenyls from companies A, B and C showed similar separation patterns. It was confirmed that SunShell Biphenyl has a higher retention of amylbenzene No. 5 and a larger separation factor (hydrophobicity in the table) for the difference of one carbon between butylbenzene and amylbenzene, and is more hydrophobic than other company Biphenyl. The carbon loading is 5% for SunShell Biphenyl and 7% or more for all other Biphenyls, and the high hydrophobicity of SunShell, which has the lowest carbon content, indicates high density end-capping. Moreover, the separation of standard samples is very different for biphenyl and C18.

8-Quinolol (oxine) is a metal chelating compound, and if there are metal impurities in the packing material, its peak becomes a tailing peak.

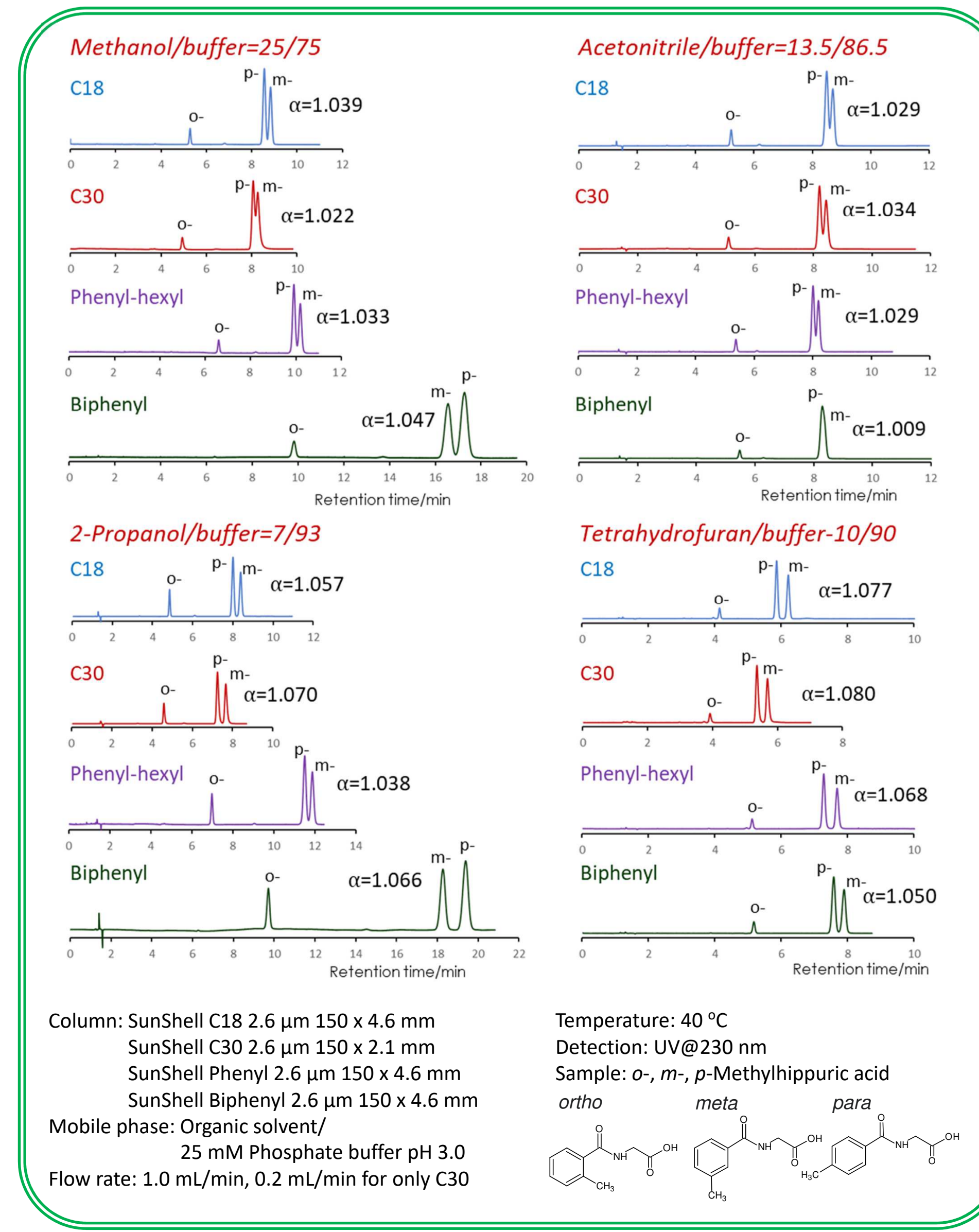
Tailing of basic compounds (amitriptyline) occurs more easily in the acetonitrile/buffer mobile phase than in the methanol/buffer mobile phase. A mixture of acetonitrile and 20 mM phosphate buffer was used as mobile phase to compare with core shell Biphenyls. Biphenyl from other companies had a terrible tailing for basic compounds.

## Comparison of stability



Stability under acidic condition compared baseline changes with gradient elution of 1% aqueous phosphoric acid solution and acetonitrile. Biphenyl groups are cut off from the silica surface under acidic condition and elute out of the column as the amount of organic solvent increases. Baseline variability detected cut Biphenyl groups, with SunShell showing the least desorbed and high acid stability. In addition, under weakly alkaline condition, the silica dissolved and the column-in side was dented, so the theoretical plate number of the columns were compared. Since the Biphenyl column has high reproducibility of retention time even in a 100% aqueous mobile phase (see page 6) and is effective for separating highly polar compounds, stability comparison was performed under the condition of pH 8 that does not contain an organic solvent. SunShell is more than twice as durable as other companies' columns.

## Comparison of stationary phases using isomers of methylhippuric acid



## Comparison of stationary phases using nucleic acid bases

